

Indura GTform® Thermoforming Guide

Application Guide
July 2020

Forming

- Recommended forming temperature: 280° - 330°F (140° - 165°C) max. Majority of heat should be applied to the backside of the product for texture retention and appearance purposes.
- Heating (dwell) times will vary depending on the heat source. Backside heat source recommended.
- Surface imperfections, shiny surface and washed out texture are indicators that the surface of Indura GTform® may have been overheated. The dwell time should be increased and the percentage of heat applied to the decorative side should be reduced. Backside heating is preferred.

Suggested Cleaning Agents

- Super Bee Cleaner 210 (Cee-Bee Phone 310-803-4311)
- Isopropyl alcohol
- Household cleaners (409, etc.)