

# Indura GTfilm®

#### **Technical Data Sheet**

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PHYSICAL PROPERTIES				
Property	Test Method	Result		
Weight <sup>1</sup>		$8.5 \text{ oz/yd}^2 \pm 10\%$		
		(290 g/m <sup>2</sup> ± 10%)		
Thickness <sup>2</sup>		0.010"		
		(0.25mm)		
UV Stability	ASTM G53	Δ E < 1		
	(QUV 340A, 200 hours)			
Abrasion Resistance	ASTM D4060	< 15 mg		
	(CS-10, 500g, 500 cycles)			
Chemical Resistance	Schneller Stain Test	No Visible Change		
Graffiti Cleanability	NF F 31-112	G1		

#### **MECHANICAL PROPERTIES**

Property	Test Method	Result
Dimensional Stability	ASTM D1204	
Machine	(200°F / 92°C)	< 2.0%
Transverse		< 1.5%
Tensile	ASTM D882	
Machine		35 lbs/in (158 N/mm)
Transverse		34 lbs/in (153 N/mm)
% Elongation (RT)	ASTM D882	
Machine		11.1%
Transverse		9.3%
% Elongation (110°C)	ASTM D882	
Machine		184%
Transverse		150%
Tear	ASTM D4704	
Machine		0.4 lbs/in (1.73 N/mm)
Transverse		0.25 lbs/in (1.10 N/mm)

<sup>&</sup>lt;sup>1</sup> Weight of material without adhesive <sup>2</sup> Thickness is affected by texture

HAGT adds 2.4 oz/yd<sup>2</sup> (80 g/m<sup>2</sup>)

PSGT adds 3.0 oz/yd<sup>2</sup> (100 g/m<sup>2</sup>)





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#### **NORTH AMERICAN FLAMMABILITY PROPERTIES**

Duamanta	Test Method	Requirement	Results	
Property			HAGT	PSGT
Flammability	ASTM E162	< 35	1	1
Smoke Generation 90 Seconds 4 Minutes	ASTM E662	< 100 < 200	1 10	2 7
Toxicity (Flaming mode) CO CO <sub>2</sub> NO <sub>2</sub> SO <sub>2</sub> HCI HF HB <sub>r</sub> HCN	SMP 800-C	Max 3500 Max 90000 Max 100 Max 100 Max 500 Max 100 Max 100 Max 100 Max 100	185 10950 1 <1 <1 <1 3 1	428 9650 1 < 1 4 7 1 < 1
Toxicity (Non-Flaming mode)  CO  CO <sub>2</sub> NO <sub>2</sub> SO <sub>2</sub> HCI  HF  HB <sub>r</sub> HCN	SMP 800-C	Max 3500 Max 90000 Max 100 Max 100 Max 500 Max 100 Max 100 Max 100	< 1 < 50 1 < 1 6 6 2 < 1	< 1 < 50 1 < 1 35 4 1

Except as indicated, tests were conducted on material bonded to aluminum. All tests were conducted by independent certified laboratories. No warranty is expressed or implied regarding the accuracy of the data. It is the sole responsibility of the purchaser of Schneller products to determine the suitability of these products for the use intended by purchaser.

Schneller Heat Activated Adhesive (HAGT) Schneller Pressure Sensitive Adhesive (PSGT)





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EUR	OPEAN	FLAMMABIL	III I PROPERTIES	

France / Spain: NF F 16-101

Property	Test Method	Requirement	Result	
			HAGT	PSGT
Flammability	NF P 92-501	M1	M1	M1
Smoke / Toxicity	NF F 16-101 NF X 10-702 NF X 70-100	F1 – F4	F1 on aluminum F4 unsupported	F1 on aluminum F4 unsupported

Germany: DIN 5510-2

Business	Test Method	Requirement	Result	
Property			HAGT	PSGT
Combustibility	DIN 54837	S3	S4	S4
Smoke Formation	DIN 54837	SR2	SR2	SR2
Dripping Behavior	DIN 54837	ST2	ST2	ST2

United Kinadom: BS 6853

D. C.	Test Method	Requirement	Result	
Property			HAGT	PSGT
Flammability	BS476 Pt 6 & 7	Class 1, over ground Peak Heat Release Total Heat Evolved	18.5 kW/m² 1.0 MJ/m² Category II	13.1 kW/m² 1.21 MJ/m² Category II
Smoke	BS6853 Annex D	A <sub>o</sub> (ON) 9.4 A <sub>o</sub> (OFF) 14.0	6.32 6.47 Category II	3.64 3.97 Category Ib
Toxicity	BS6853 Annex B	R < 3.6	0.47 Category la	0.76 Category la
Compliance with GM/RT2120 and BS6853:1999		Overall Rating:	Category II OVER GROUND	Category II OVER GROUND

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Schneller Heat Activated Adhesive (HAGT)

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