

AerForm® LHR

Technical Data Sheet

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PHYSICAL PROPERTIES								
PHISICAL PROPERTIES								
Property	Test Method	Result						
Density	ASTM-D792	1.55						
Heat Distortion	ASTM-D648	185°F (85°C) @ 264 psi						
Forming Temperature		300° - 330°F (150° - 165°C)						
UV Stability (QUV 340 A Bulb)	ASTM-G53	DE < 1						
	300 hours							
Abrasion Resistance	ASTM-D1044	Weight loss < 7mg						
	(CS 17 wheel, 250g,							
	1000 revolutions)							
Flexural Modulus	ASTM-D790	4.2 x 10 ⁵ psi (2894 MPa)						
Dimensional Stability	ASTM-D1204	Machine Direction 0.35% Transverse Direction 0.15%						
	@ 200°F (92°C)							
Impact	ASTM-D256 @	Gauge	US/Eng	Metric				
	73°F (23°C)	0.085"	1-2ft lb/in	50-100 J/m				
		(2.16mm)						
Impact	ASTM-D3029	<u>Gauge</u>	<u>US/Eng</u>	<u>Metric</u>				
	Method G @	0.045"/1.1mm	75 in-lb	9 J				
	73°F (23°C)	0.065"/1.7mm	90 in-lb	10 J				
		0.085"/2.1mm	122 in-lb	14 J				
		0.125"/3.2mm	181 in-lb	20 J				
Tensile Strength (Ultimate)	ASTM-D638		7720 psi	53 MPa				
Tensile Modulus	ASTM-D638		4.5 x 10 ⁵	3,101 MPa				
Tensile Elongation (Ultimate)	ASTM-D638		134%	134%				

FLAMMABILITY PROPERTIES								
Property	Test Method	Result						
OSU Heat Release & NBS Smoke ¹	FAR 25.853	Gauge 0.045" 0.065" 0.085" 0.125"	Total HR Pass Pass Pass Pass Pass	Peak HR Pass Pass Pass Pass Pass	NBS Pass Pass Pass Pass			
Flammability 60 Second Vertical Burn	FAR 25.853 (a) Appendix F, Part 1, (a)(i)	Gauge 0.045" 0.065" 0.085" 0.125"	After Flame Pass Pass Pass Pass Pass	Burn Length Pass Pass Pass Pass Pass)	Dripping Pass Pass Pass Pass Pass			

¹ OSU Heat Release and NBS Smoke results are an average of 60 samples tested for each gauge.